

A1.3 Positioning jigs for cutting the metal parts of the Ls and the Lw

Positioning Jigs for cutting metal parts of the outer Box

| N° of Jig 1.1 | Jig length in mm | N° of the Part | Name of part |
|--------------------|------------------|----------------|-----------------------------------|
| B 1 ^{*)} | 590 | 1 + 2 | Side parts of outer Box |
| B 2 | 610 | 1 + 2 | Side parts of outer Box |
| D 3 ^{**)} | 195 | 3s + 3w | Width of front part of outer box |
| D 4 ^{**)} | 405 | 4s + 4w | Width of rear part of outer box |
| C 5 | 613 | 3s + 4s | Length of front part of outer box |
| C 6 | 973 | 3w + 4w | Length of rear part of outer box |
| B 7 | 525 | 5s + 5w | Width of bottom plates |
| C 8 | 603 | 5s | Length of bottom plate |
| C 9 | 963 | 5w | Length of bottom plate |

Jigs for cutting metal parts of the metal glass frame

| N° of Jig 1.1 | Jig length in mm | N° of the Part | Name of part |
|---------------|------------------|----------------|-------------------------------------|
| A 10 | 79 | 6 + 7 | Side and rear parts of glass frame |
| C 11 | 950 | 6s | Length of side parts of glass frame |
| B 12 | 647 | 7s | Length of rear parts of glass frame |
| A 13 | 74 | 8w + 9w | Cover panels of glass frames |
| A 14 | 270 | 8w | Compensation panel |
| A 15 | 330 | 9w | Cover panel of glass frame |
| A 16 | 100 | 10s + 11s | Cover panel, angle plate |

*) A-D refer to marks on the four rails

***) The exact lengths of the jigs for the broadsides of the parts 3 will only be found out in section 1.5.1.2 and the following (see clip 1.15 f). Only then are the two ends of the rail D exactly cut to length.

